

SHOTCRETE WET PROCESS

PRODUCT No. 1228-57, -59

PRODUCT DESCRIPTION

QUIKRETE® Shotcrete Wet Process products are high performing, pneumatically applied concrete products designed for new construction and large rehabilitation projects. They are ideal products for jobs requiring high quality, wet process shotcrete placement and for applications where relatively low dust levels are imperative.

PRODUCT NAMES

50# QUIKRETE® Shotcrete Wet Process MS Coarse 1228-57

50# QUIKRETE® Shotcrete Wet Process MS Fine 1228-59

PRODUCT USE

QUIKRETE® Shotcrete Wet Process mixes are structural repair materials for bridges, tunnels, parking garages, ramps, beams, piers, sewer pipes and dams. They can be used for structural concrete in vertical, horizontal and overhead surfaces. QUIKRETE® Shotcrete Wet Process is a 1-component, well-proportioned blend of Portland cement, concrete sand (and gravel for the Coarse version) and microsilica suitable for general-use construction. Advantages include high strength, improved sulphate resistance, high adhesion, low permeability, low rebound and low sag. Shotcrete MS can be placed at a greater single pass thickness than conventional shotcrete. Other performance levels are also available to meet specific jobsite requirements, including coarse aggregate versions.

SIZES

QUIKRETE® Shotcrete products are packaged in 3000 lb (1362 kg) bulk bags and in 50 lb (22.7 kg) and 80 lb (36.3 kg) bags.

YIELD

- A 50 lb bag will yield approximately 0.38 cubic feet.
 - An 80 lb bag will yield approximately 0.61 cubic feet.
 - A 3,000 lb bulk bag will yield approximately 22.8 cubic feet.
- Unit weight ~ 140 pounds/ft³

TECHNICAL DATA

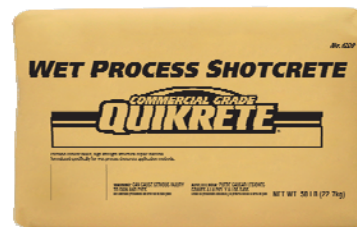
APPLICABLE STANDARDS

ASTM International

- ASTM C42 *Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete (AASHTO T24)*
- ASTM C78 *Standard Test Method for Flexural Strength of Concrete (Using Simple Beam with Third-Point Loading)*
- ASTM C109 *Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50 mm] Cube Specimens)*
- ASTM C157 *Standard Test Method for Length Change of Hardened Hydraulic-Cement Mortar and Concrete*
- ASTM C469 *Standard Test Method for Static Modulus of Elasticity and Poisson's Ratio of Concrete in Compression*
- ASTM C496 *Standard Test Method for Splitting Tensile Strength of Cylindrical Concrete Specimens*
- ASTM C642 *Standard Test Method for Density, Absorption, and Voids in Hardened Concrete*
- ASTM C666 *Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing*
- ASTM C882 *Standard Test Method for Bond Strength of Epoxy Resin Systems Used with Concrete By Slant Shear*

DIVISION 3

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- ASTM C1012 *Standard Test Method for Length Change of Hydraulic-Cement Mortars Exposed to a Sulfate Solution*
- ASTM C1202 *Standard Test Method for Electrical Indication of Concrete's Ability to Resist Chloride Ion Penetration*
- ASTM C1399 *Standard Test Method for Obtaining Average Residual-Strength of Fiber Reinforced Concrete*
- ASTM C1480 *Standard Specification for Packaged, Pre-Blended, Dry, Combined Materials for Use in Wet or Dry Shotcrete Applications*
- ASTM C1583 *Standard Test Method For Tensile Strength of Concrete Surfaces and the Bond Strength or Tensile Strength of Concrete Repair and Overlay Materials by Direct Tension (Pull-off Method)*
- ASTM C1604 *Standard Test Method for Obtaining and Testing Drilled Cores of Shotcrete*

PHYSICAL /CHEMICAL PROPERTIES

The performance of wet process shotcrete cannot be duplicated in the laboratory. In spite of that fact, laboratory data are important for quality control purposes and for making comparisons between formulations. QUIKRETE® Shotcrete Wet Process products have been extensively tested both in the laboratory and in the field. The greatly enhanced performance in the field shows the benefits of low water/cement ratio and high compaction. The field test data are offered only as an example of what can be achieved with qualified operators using proper techniques. The quality of dry process shotcreting is very dependent on the skills of the operator. Table 1 shows typical laboratory data for shotcretes with and without fibers. Typical field results for QUIKRETE® Shotcrete MS are shown in Table 2. All of the QUIKRETE® Shotcrete Wet Process products in Tables 1 and 2 comply with the requirements of ASTM C1480 Type FA (Fine Aggregate), Grade GU (General Utility). Additionally, Shotcrete MS complies with Grades SR (Sulfate-Resistant) and LP (Low Permeability). Consult a local QUIKRETE® representative for details.

INSTALLATION

EQUIPMENT

QUIKRETE® Shotcrete Wet Process is normally applied using wet process shotcrete machinery. Wet process shotcrete is a very efficient method for making repairs to horizontal, vertical and overhead surfaces. The process allows for the placement of the repair material where relatively low dust levels are required with a high degree of compaction. The result is a repair that is superior to other methods of placement of repair material. The performance will be enhanced by the appropriate choice of admixtures. Consult a local QUIKRETE® representative for details.

SURFACE PREPARATION

PREPARATORY WORK

QUIKRETE® recommends that job mock-ups be prepared by the contractor and tested prior to beginning a project.

Ensure the mix time utilized allows for the activation of the proprietary additives.

METHODS

QUIKRETE® recommends that American Concrete Institute (ACI) Committee 506 procedures be followed for surface preparation, equipment, nozzleman certification and shotcrete placement and curing procedures. Refer to the current revisions of the following publications:

- ACI 506R Guide to Shotcrete
- ACI 506.2 Specifications for Shotcrete
- ACI 506.1R Committee Report on Fiber Reinforced Shotcrete
- ACI CP-60 Craftsman Workbook for ACI Certification of Shotcrete Nozzleman

APPLICATION

APPLICATION OVER CONCRETE SURFACES

Remove all spalled, severely cracked, deteriorated, loose and unsound concrete from existing concrete surface by chipping, water blasting or other mechanical methods. Adequate pre-wetting of the concrete substrates should be done prior to shotcreting. Surfaces receiving the Shotcrete material should be saturated surface-dry (SSD).

WARRANTY

NOTICE: Obtain the applicable LIMITED WARRANTY: at www.quikrete.com/product-warranty or send a written request to The QUIKRETE® Companies, LLC, Five Concourse Parkway, Atlanta, GA 30328, USA. Manufactured under the authority of The QUIKRETE® Companies, LLC. © 2018 QUIKRETE® International, Inc.

THIS WARRANTY IS ISSUED AND ACCEPTED IN LIEU OF ALL OTHER EXPRESS WARRANTIES ANDE EXPRESSLY EXCLUDES LIABILITY FOR CONSEQUENTIAL DAMAGE

TYPICAL LABORATORY AND FIELD PROPERTIES

Property	ASTM	Shotcrete MS Fine	Shotcrete MS Coarse	Shotcrete MS Fine with Fibers
Compressive Strength	C 109			
	1 Day	1,750 psi	1,750 psi	1,750 psi
	7 Days	3,500 psi	3,500 psi	3,500 psi
	28 Days	5,500 psi	5,500 psi	5,500 psi

Property	ASTM	Shotcrete MS Fine	Shotcrete MS Coarse
Compressive Strength	C 109		
	1 Day	4,000 psi	4,000 psi
	3 Days	6,000 psi	6,000 psi
	7 Days	7,000 psi	7,000 psi
28 Days	8,000 psi	8,000 psi	
Flexural Strength	C 78		
	7 Days	900 psi	900 psi
	28 Days	1,000 psi	1,000 psi
Length Change	C 157		
	7 Days	<0.020%	<0.020%
	28 Days	<0.050%	<0.050%
Air Content	C 231		
	Before Placement	12.5%	12.0%
	After Placement	5.5%	5.4%
Modulus of Elasticity	C 469		
	28 Days	26.5 GPa	26.5 GPa
Splitting Tensile Strength	C 496		
	28 Days	1,000 psi	1,000 psi
Volume of Permeable Voids	C 642		
	28 Days	5.2%	11.2%
Freeze/Thaw Resistance	C 666		
	Durability Factor of 28 Day Sample; 300 Cycles	100%	100%
	Length Change %	0.009%	0.012%
Slant Shear Bond Strength	C 882		
	28 Days	2,000 psi	2,000 psi
Sulfate Resistance	C 1012		
	ΔL% at 8 weeks	0.022%	0.029%
Rapid Chloride Penetration Resistance	C 1202		
	28 Days	<700 coulombs	<700 coulombs
	Rapid Chloride Penetrability	very low	very low

* Refer to www.quikrete.com for the most current technical data, SDS, and guide specifications