1. Product Name
QUIKRETE® Bulk Masonry Mortars & Corefill Masonry Grouts

2. Manufacturer
The QUIKRETE Companies
One Securities Centre
3490 Piedmont Rd., NE, Suite 1300
Atlanta, GA 30305
(404) 634-9100
Fax: (404) 842-1424
www.quikrete.com

3. Product Description
BASIC USE
QUIKRETE® Bulk Masonry products are contractor grade masonry mortars and grouts designed for building and reinforcing walls made of brick, block or stone.

COMPOSITION & MATERIALS
QUIKRETE Bulk Masonry Mortars and Corefill Masonry Grouts are preblended sanded products requiring only the addition of water. Mortars are available in Types M, N or S, using either masonry cement or a Portland/lime blend. Fine and coarse grouts are available in strength ranges from 2000 psi (13.8 MPa) to greater than 5000 psi (34.5 MPa).

COLORS
Standard color is gray. Masonry mortars are available in white and a variety of custom colors by special order.

SIZES
The standard package is delivered in 3000 lb (1362 kg) bulk bags (super sacks), which are typically charged into mini-silos that hold up to 6 super sacks. QUIKRETE Masonry Mortars and Corefill Masonry Grouts are also available in 80 lb (36.3 kg) bags.

YIELD
A 3000 lb (1362 kg) bag will yield:
Grout
• Fine - 0.95 yd³ (0.73 m³)
• Coarse - 0.90 yd³ (0.69 m³)
Mortar
• Portland/lime - 0.95 yd³ (0.73 m³)

4. Technical Data
APPLICABLE STANDARDS
ASTM International
• ASTM C270 Standard Specification for Mortar for Unit Masonry
• ASTM C476 Standard Specification for Grout for Masonry

PHYSICAL/CHEMICAL PROPERTIES
QUIKRETE Bulk Masonry Mortars meet and exceed the performance requirements of ASTM C270 for the designated type of mortar as shown in Tables 1 and 2.

5. Installation
MIXING (MORTARS)
QUIKRETE Bulk Masonry Mortars require only the addition of water. Mix for approximately 5 minutes in a standard mortar mixer.

PLACING
• Apply a full bed of mortar onto the base, approximately 1/2" - 3/4" (12 - 19 mm) thick
• Push downward into the mortar bed and sideways against the previously laid block with a slight twisting motion
• Tool the mortar joints when the joints become “thumb print” hard; this will make the mortar joint watertight and provide a neat appearance

CURING
Curing of masonry mortars is required only if conditions are very hot, dry or windy. In such cases, a gentle mist of water applied to the surface will prevent premature drying and improve the strength of the mortar.

<table>
<thead>
<tr>
<th>Property</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water content</td>
<td>12 - 18% (varies with type)</td>
</tr>
<tr>
<td>Slump</td>
<td>8&quot; - 11&quot; (200 - 280 mm)</td>
</tr>
<tr>
<td>28 day strength</td>
<td>&gt; 2000 psi (13.8 MPa)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Property</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fine</td>
<td>~ 130 lb/ft³ (2080 kg/m³)</td>
</tr>
<tr>
<td>Coarse</td>
<td>~ 140 lb/ft³ (2240 kg/m³)</td>
</tr>
</tbody>
</table>

1 Higher strength products are available to meet jobsite strength requirements.

TABLE 1  COMPRRESSIVE STRENGTHS
<table>
<thead>
<tr>
<th>Mortar type</th>
<th>Minimum compressive strength</th>
</tr>
</thead>
<tbody>
<tr>
<td>N</td>
<td>750 psi (5.2 MPa)</td>
</tr>
<tr>
<td>S</td>
<td>1800 psi (12.4 MPa)</td>
</tr>
<tr>
<td>M</td>
<td>2500 psi (17.2 MPa)</td>
</tr>
</tbody>
</table>

TABLE 2  OTHER PROPERTIES
<table>
<thead>
<tr>
<th>Mortar type</th>
<th>Max. air, %</th>
<th>Max. air, % 2</th>
<th>Water retention, %</th>
</tr>
</thead>
<tbody>
<tr>
<td>N</td>
<td>14</td>
<td>20</td>
<td>&gt; 75</td>
</tr>
<tr>
<td>S</td>
<td>12</td>
<td>18</td>
<td>&gt; 75</td>
</tr>
<tr>
<td>M</td>
<td>12</td>
<td>18</td>
<td>&gt; 75</td>
</tr>
</tbody>
</table>

1 Mortars made with Portland cement and hydrated lime or mortar cement.
2 Mortars made from masonry cement.
PRECAUTIONS
Variations in mix water amount, mix time, curing conditions and finishing will cause color variations.

MIXING (GROUTS)
QUIKRETE Corefill Masonry Grouts require only the addition of water. Mix for approximately 5 minutes in a standard mortar mixer or drum style concrete mixer. Slump must be 8” - 11” (200 - 280 mm) to comply with ASTM C476 and local building codes.

PLACING
Pump or pour into cores of the wall. Consolidate by vibration and refill in accordance with building code requirements.

6. Availability
QUIKRETE Bulk Masonry Mortars and Corefill Masonry Grouts are available through QUIKRETE Construction Products and designated distributors. Contact QUIKRETE Construction Products for the name of the nearest dealer.

7. Warranty
The QUIKRETE Companies warrant this product to be of merchantable quality when used or applied in accordance with the instructions herein. The product is not warranted as suitable for any purpose or use other than the general purpose for which it is intended. Liability under this warranty is limited to the replacement of its product (as purchased) found to be defective, or at the shipping companies’ option, to refund the purchase price. In the event of a claim under this warranty, notice must be given to The QUIKRETE Companies in writing. This limited warranty is issued and accepted in lieu of all other express warranties and expressly excludes liability for consequential damages.

8. Maintenance
None required.

9. Technical Services
The QUIKRETE Companies maintain technical field representatives throughout the country. Contact a local distributor for the name and number of the nearest representative or call QUIKRETE Construction Products.

10. Filing Systems
Additional product information is available from the manufacturer.